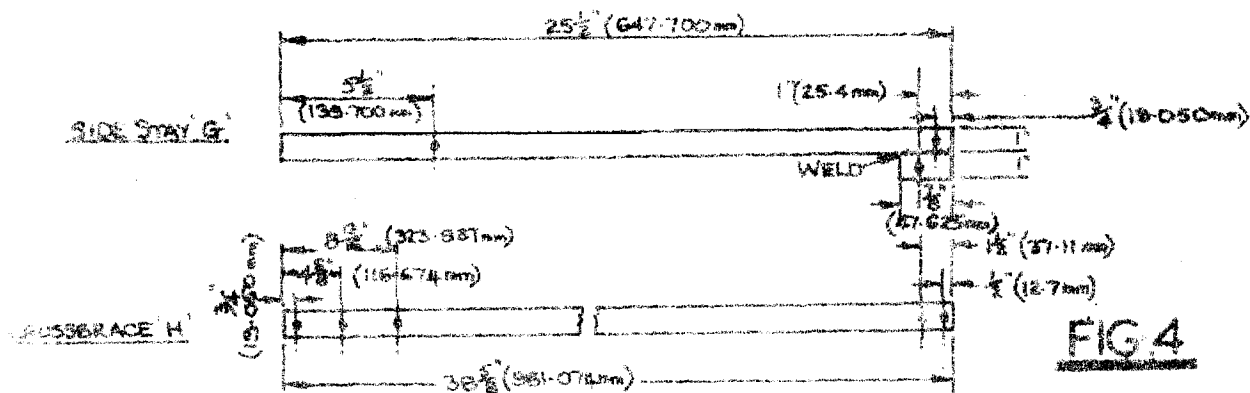
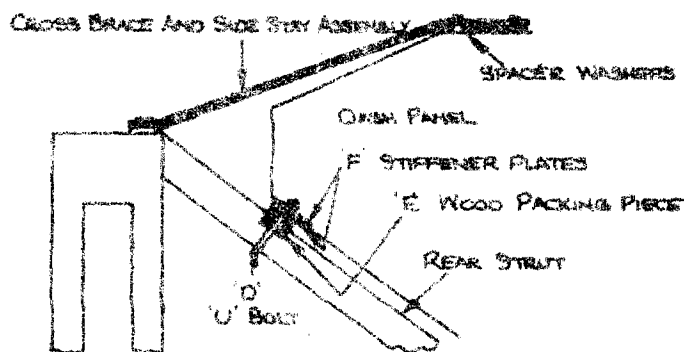
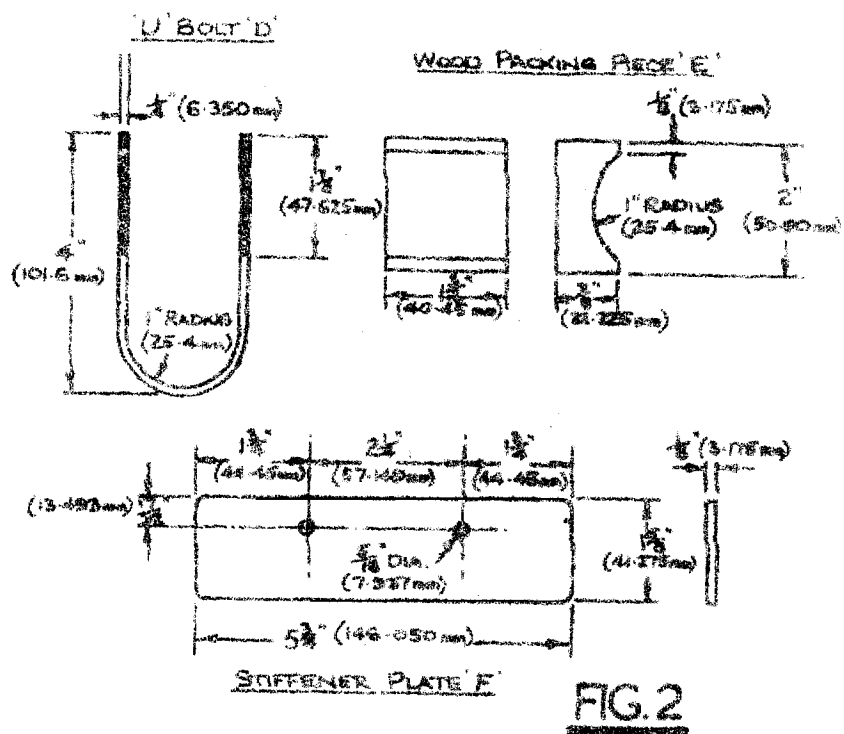
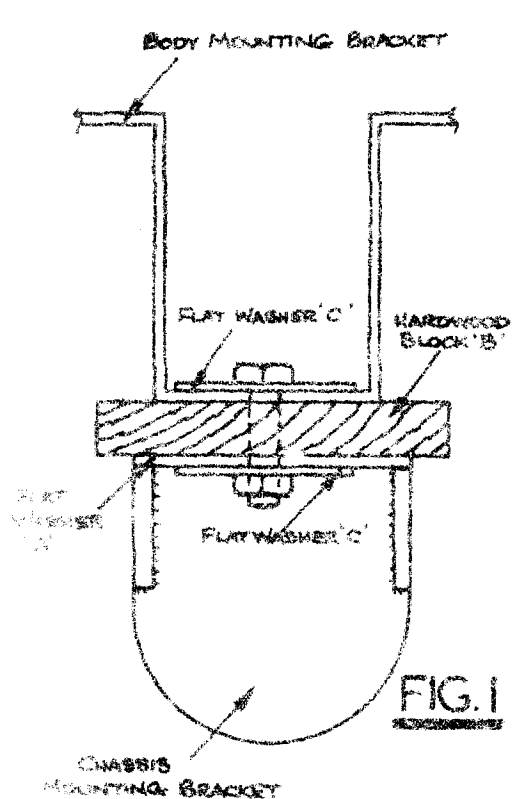
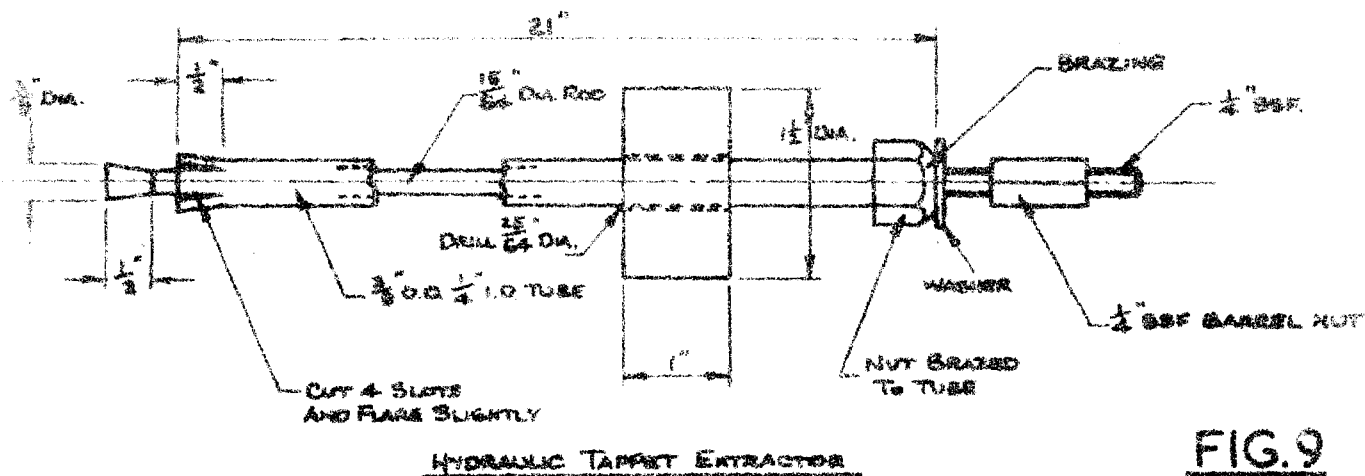
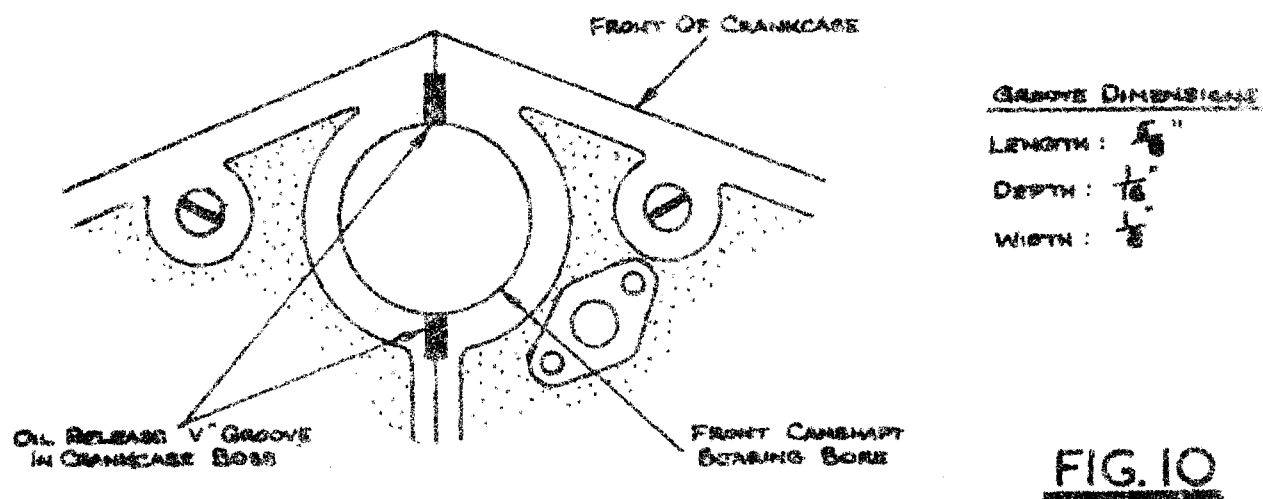


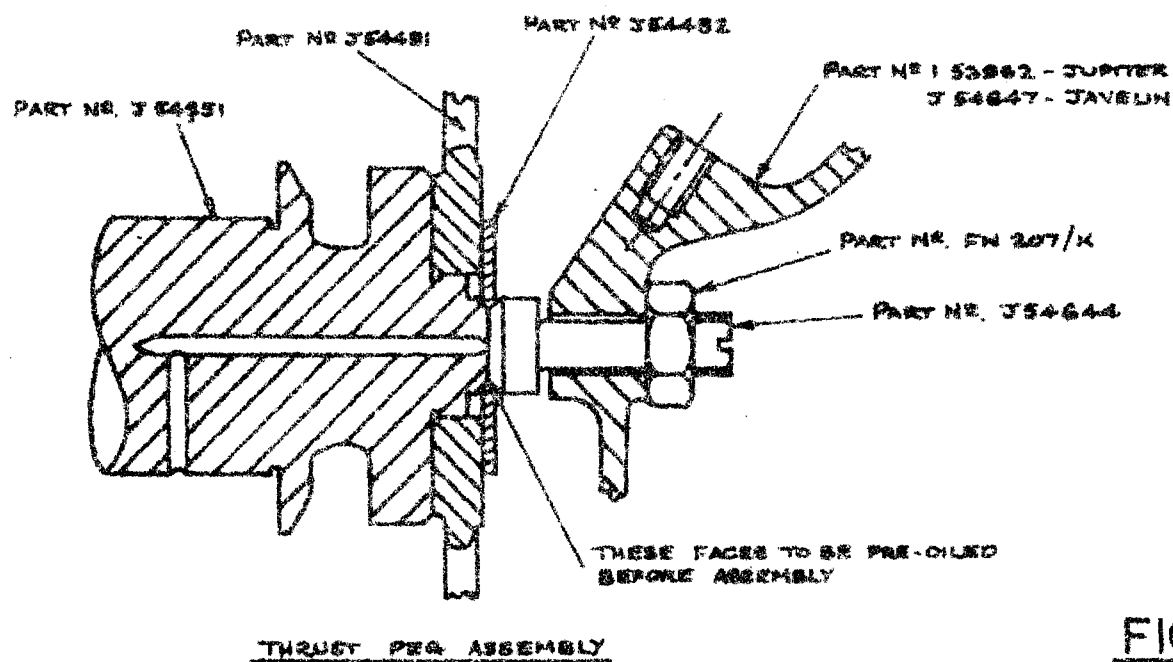




**FIG. 9**



**FIG. 10**



**FIG. 11**

MODIFY EXISTING HOLE TO BE PARTIAL TAPER HOLE TO EXISTING REAMED HOLE

EXISTING HOLE  $0.440^{\circ}$   
 $0.435^{\circ}$  DIA.

MODIFICATION TO CAMSHAFT

$\frac{3}{32}$  DIA. HOLE TO BE DRILLED TO BREAK THROUGH INTO EXISTING HOLE AS SHOWN

$\frac{13}{32}$

FITTING OF THRUST PEG TO TIMING CASE COVER

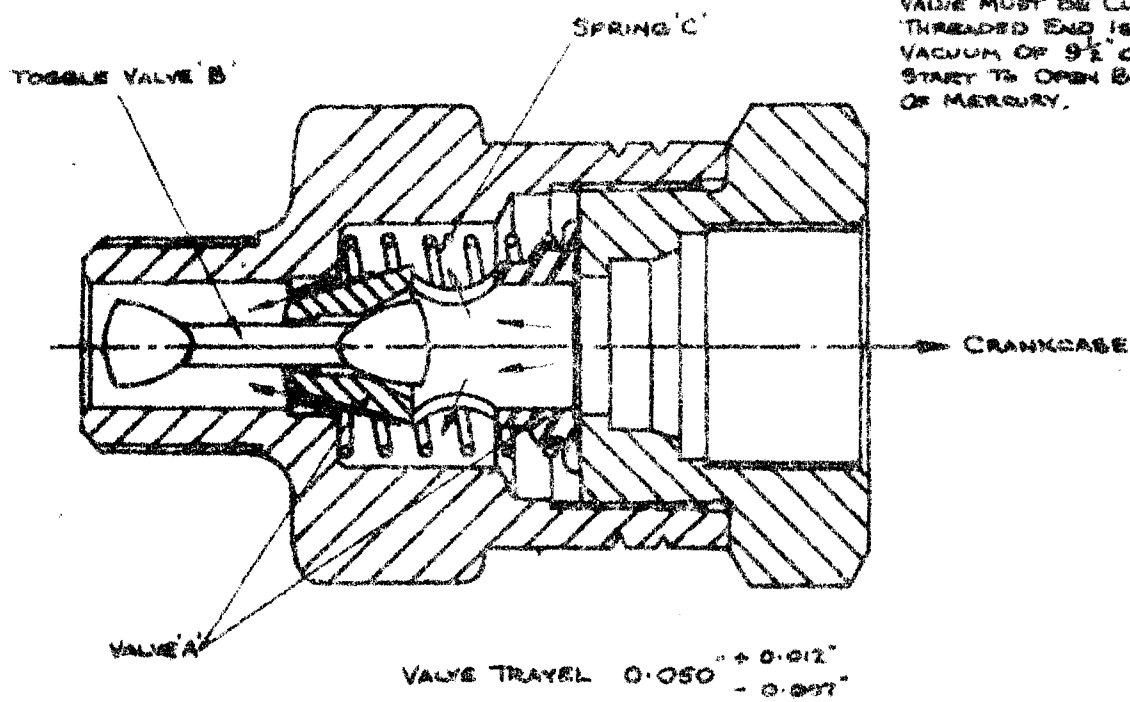
LOCK NUT  
PART NO FH 207/K

THRUST PEG  
PART NO 7 17244

TAP HOLE  $\frac{7}{16}$  BSP.

VIEW ON A-A

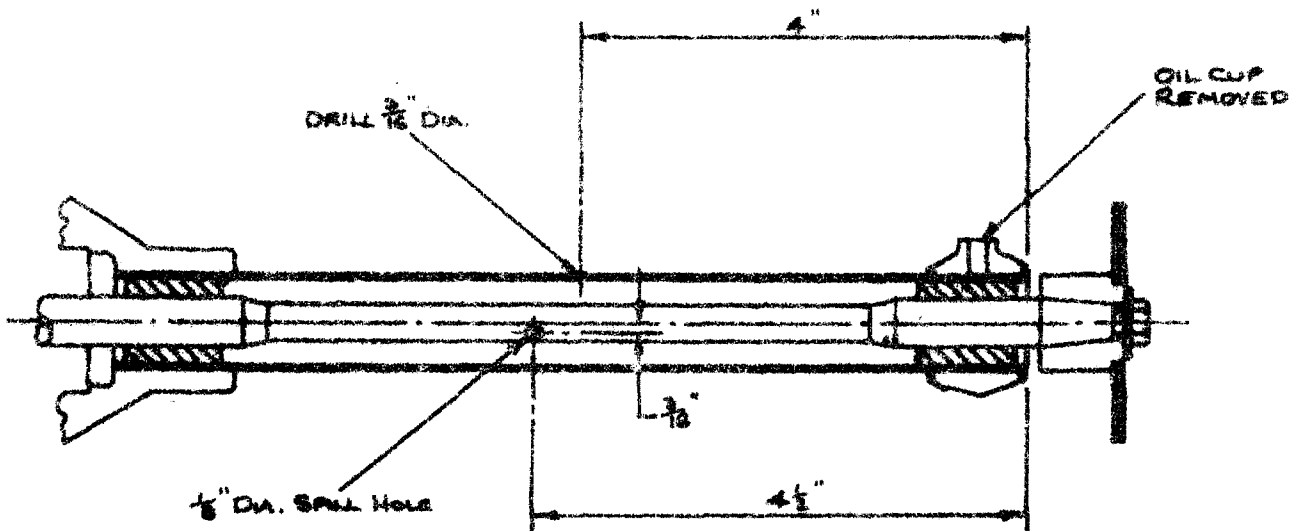
FIG. 12



VALVE MUST BE CLOSED WHEN DEFFERED  
THREADED END IS SUBJECTED TO  
VACUUM OF  $9\frac{1}{2}''$  OF MERCURY AND  
START TO OPEN BETWEEN  $5\frac{1}{2}''$  AND  $2\frac{1}{2}''$   
OF MERCURY.

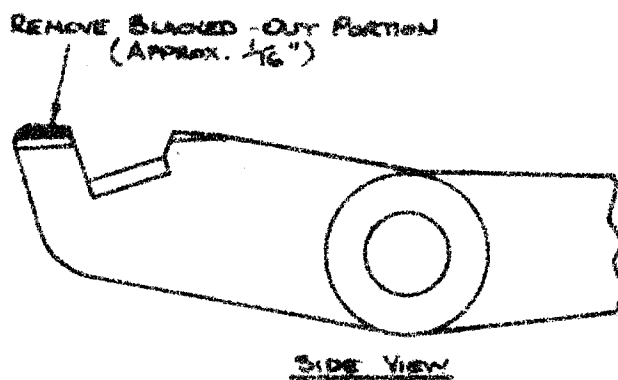
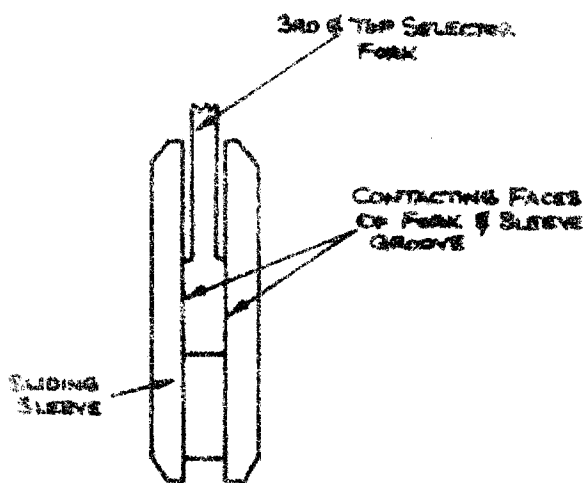
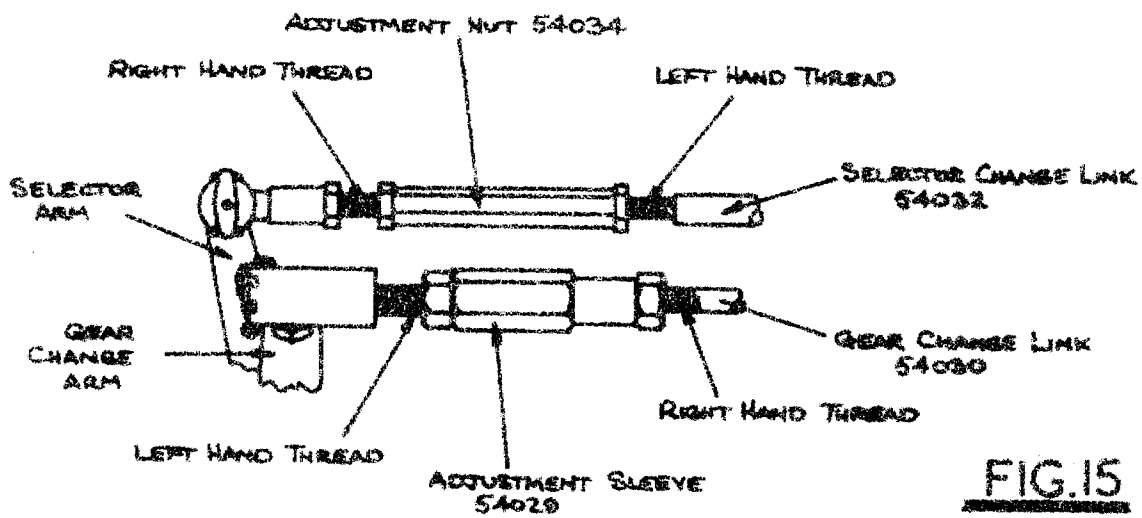
BREATHER VALVE

FIG.13



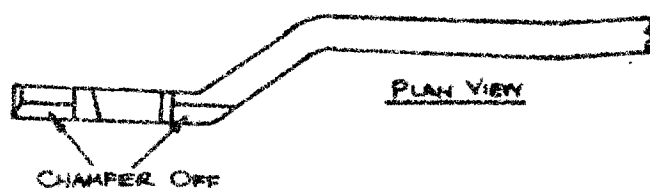
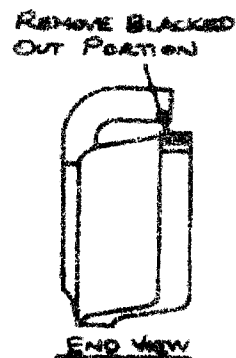
FAN SPINDLE BEARING LUBRICATION MODIFICATION

FIG.14



REVERSE SELECTOR LOCK LEVER

FIG. 17



REAR AXLE BEARING GREASE RELIEF HOLE  
(BOTH SIDES)

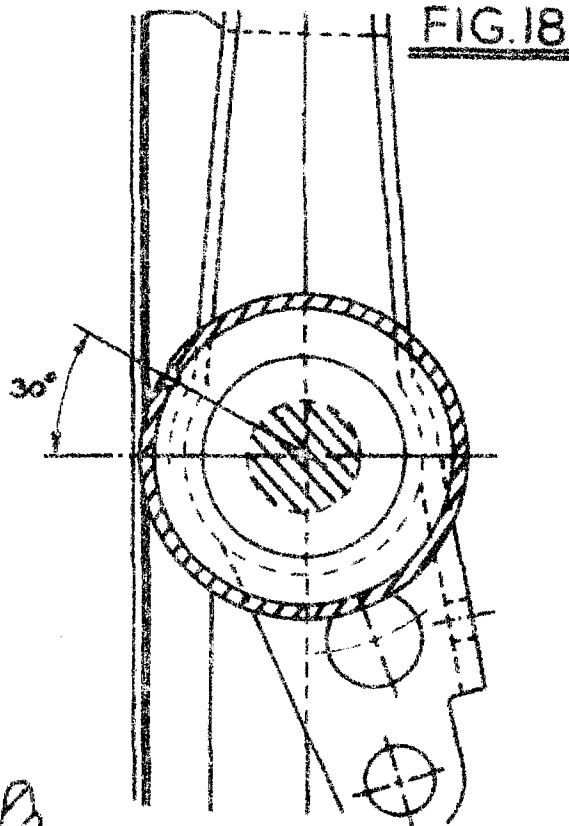
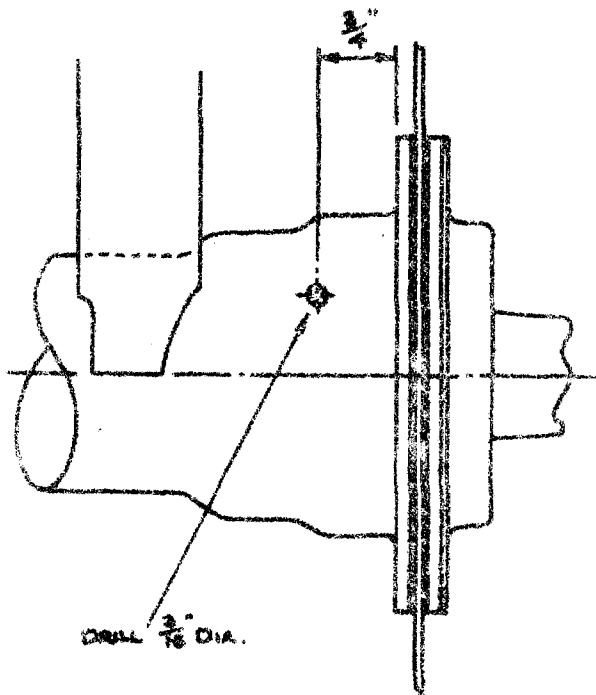
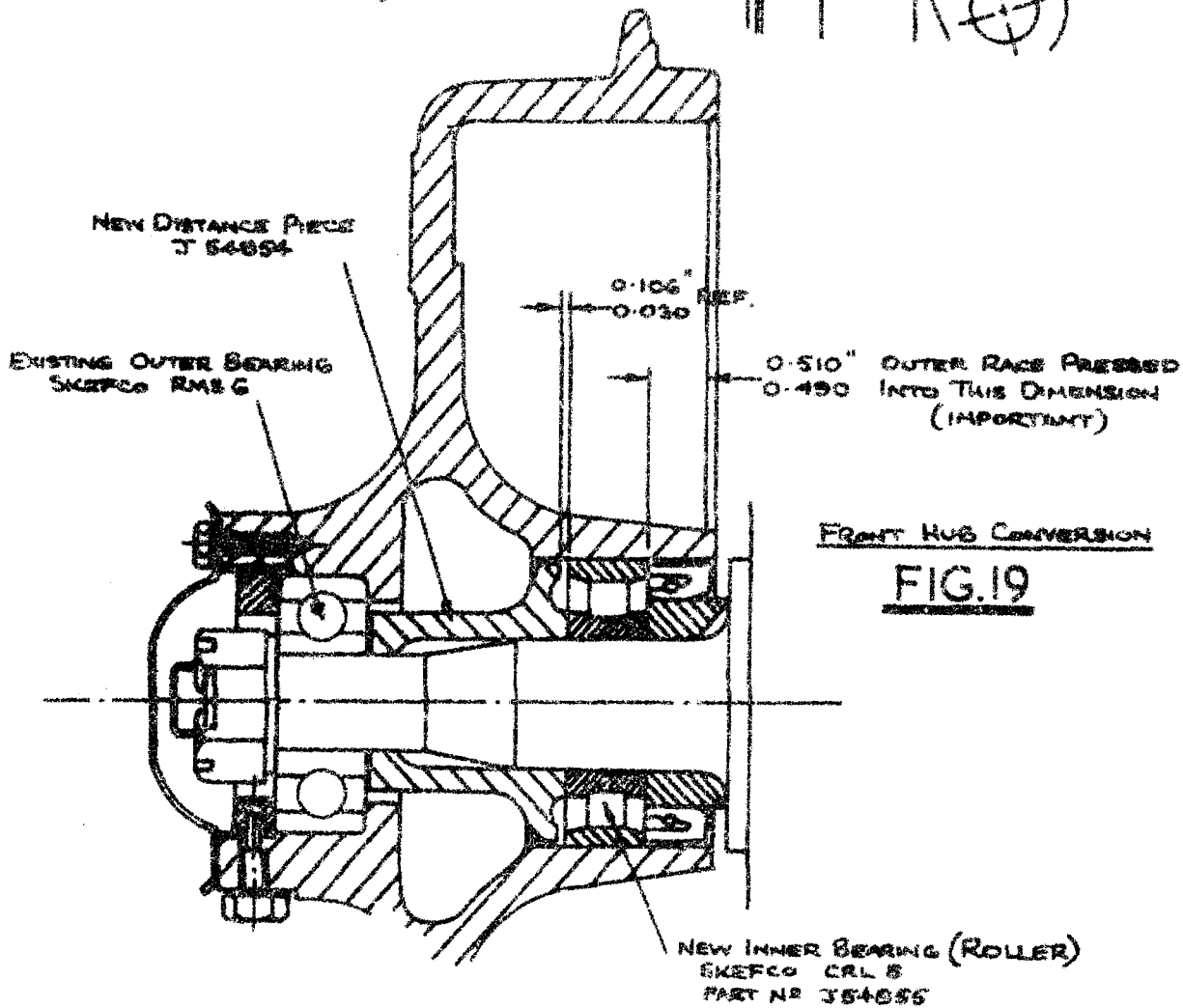
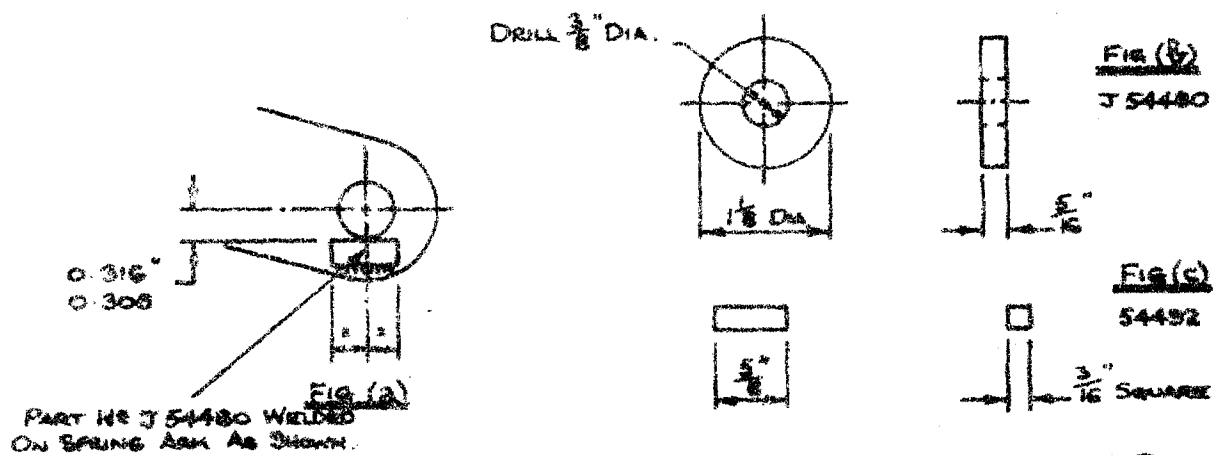
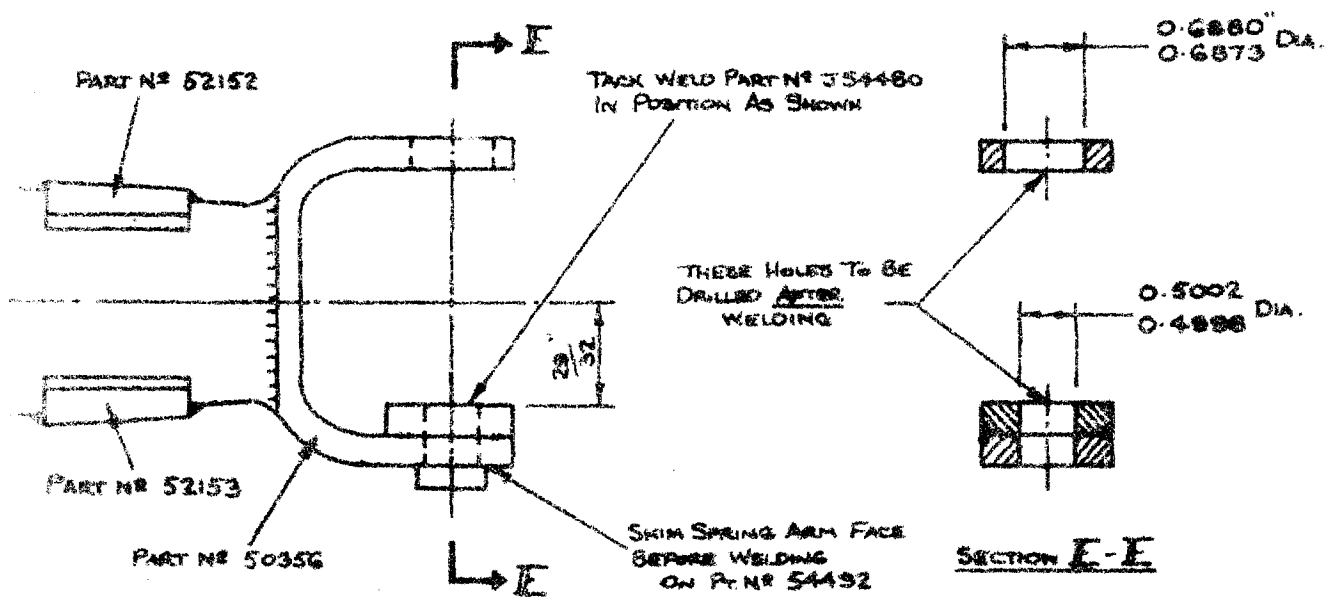


FIG.18



FRONT HUB CONVERSION

FIG.19



SPRING ARM CONVERSION  
 FIG. 20

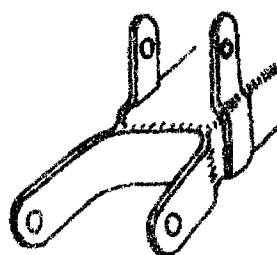
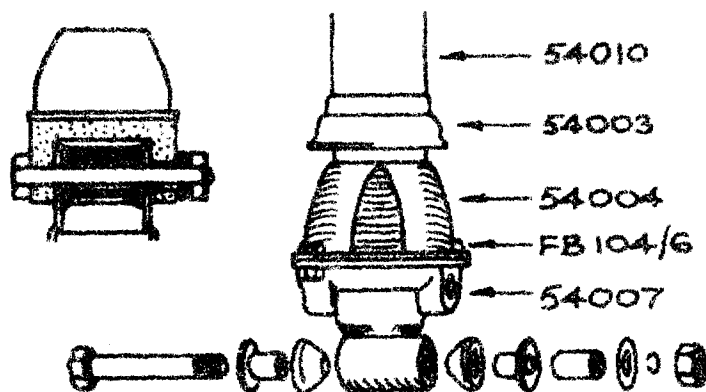
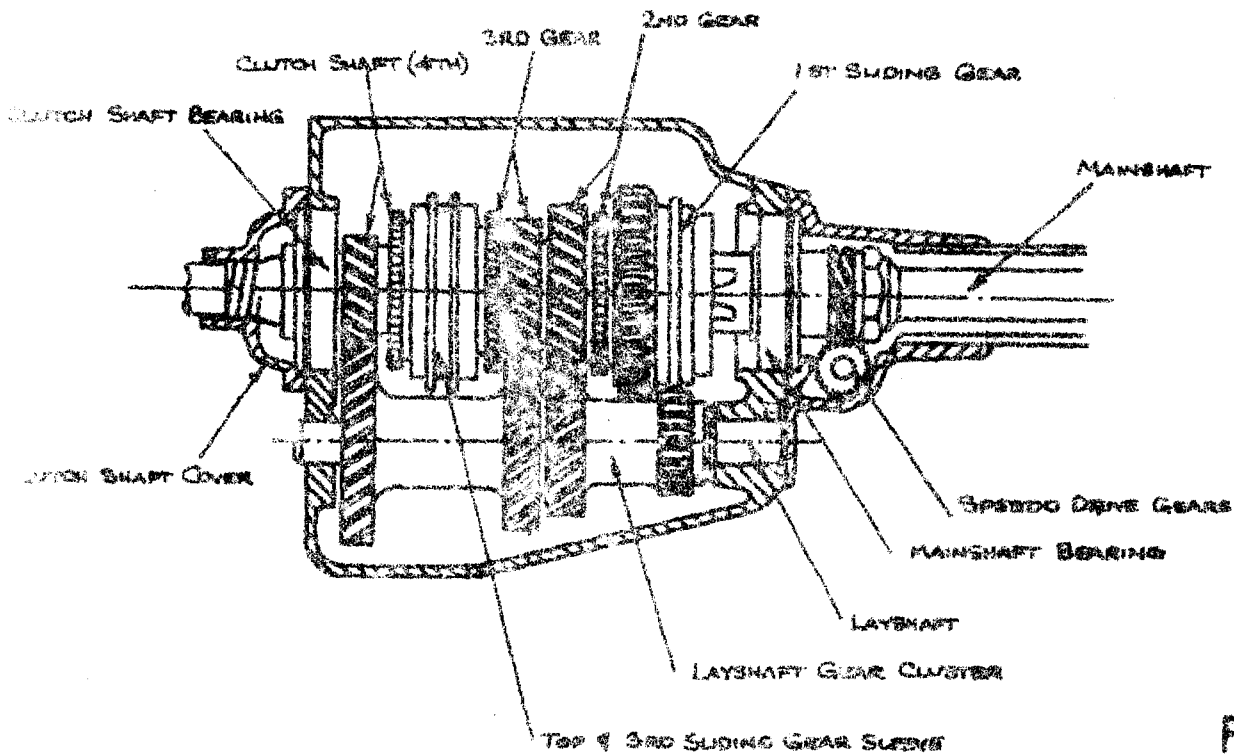
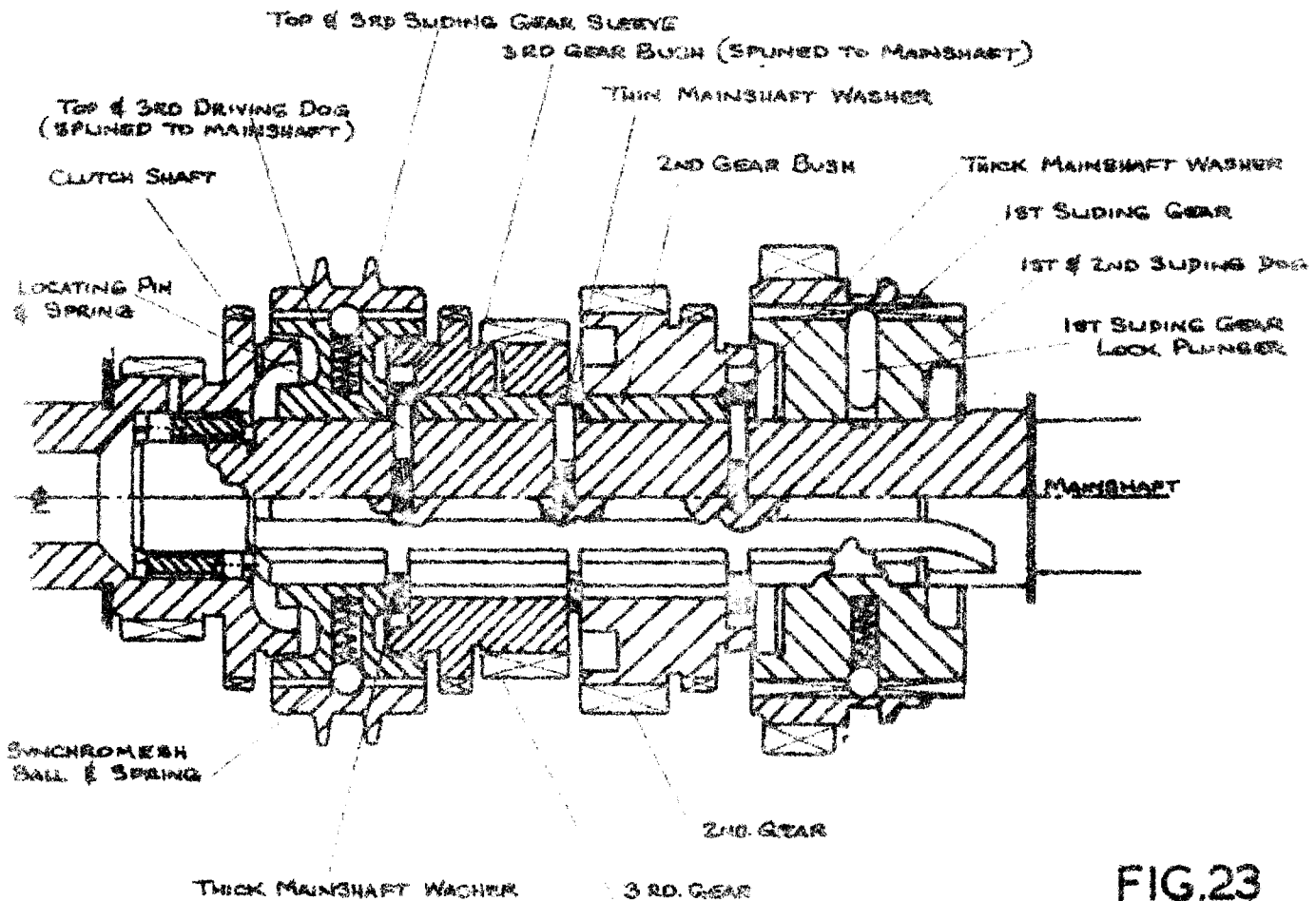


FIG. 21

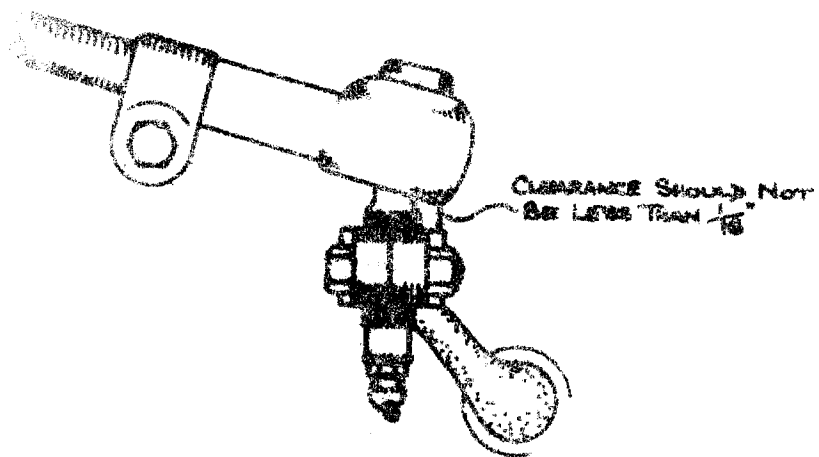


**FIG. 22**

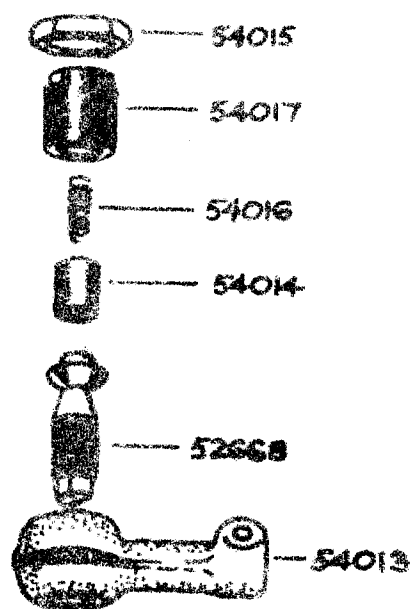


**FIG. 23**



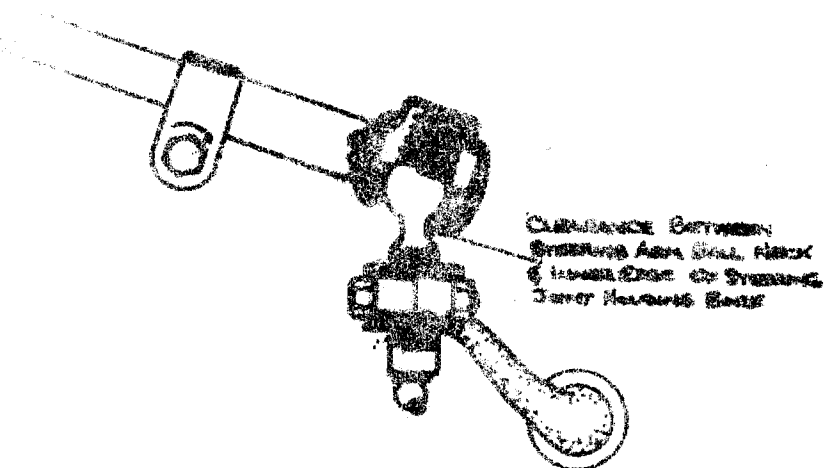


**FIG. 29**

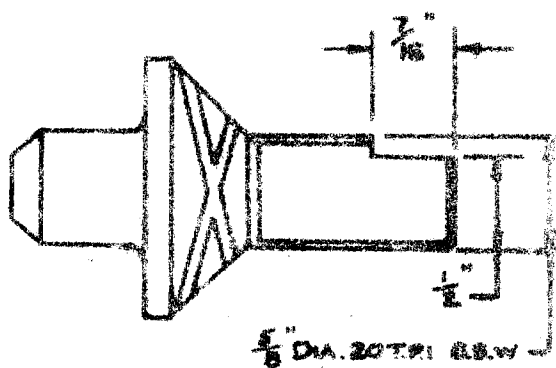


STEERING BALL JOINT ASSY 54012

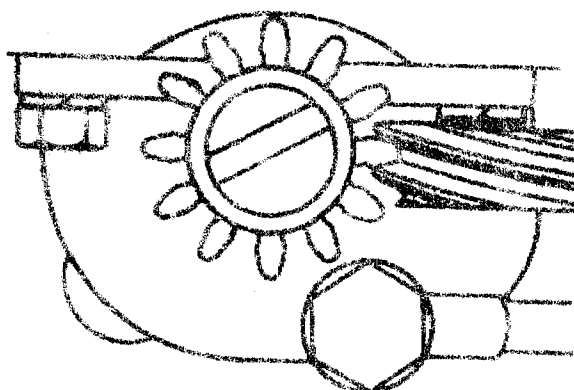
**FIG. 30**



**FIG. 31**



**FIG. 32**



**FIG. 33**

COMMON RUSTING POINTS ON THE JAVELIN

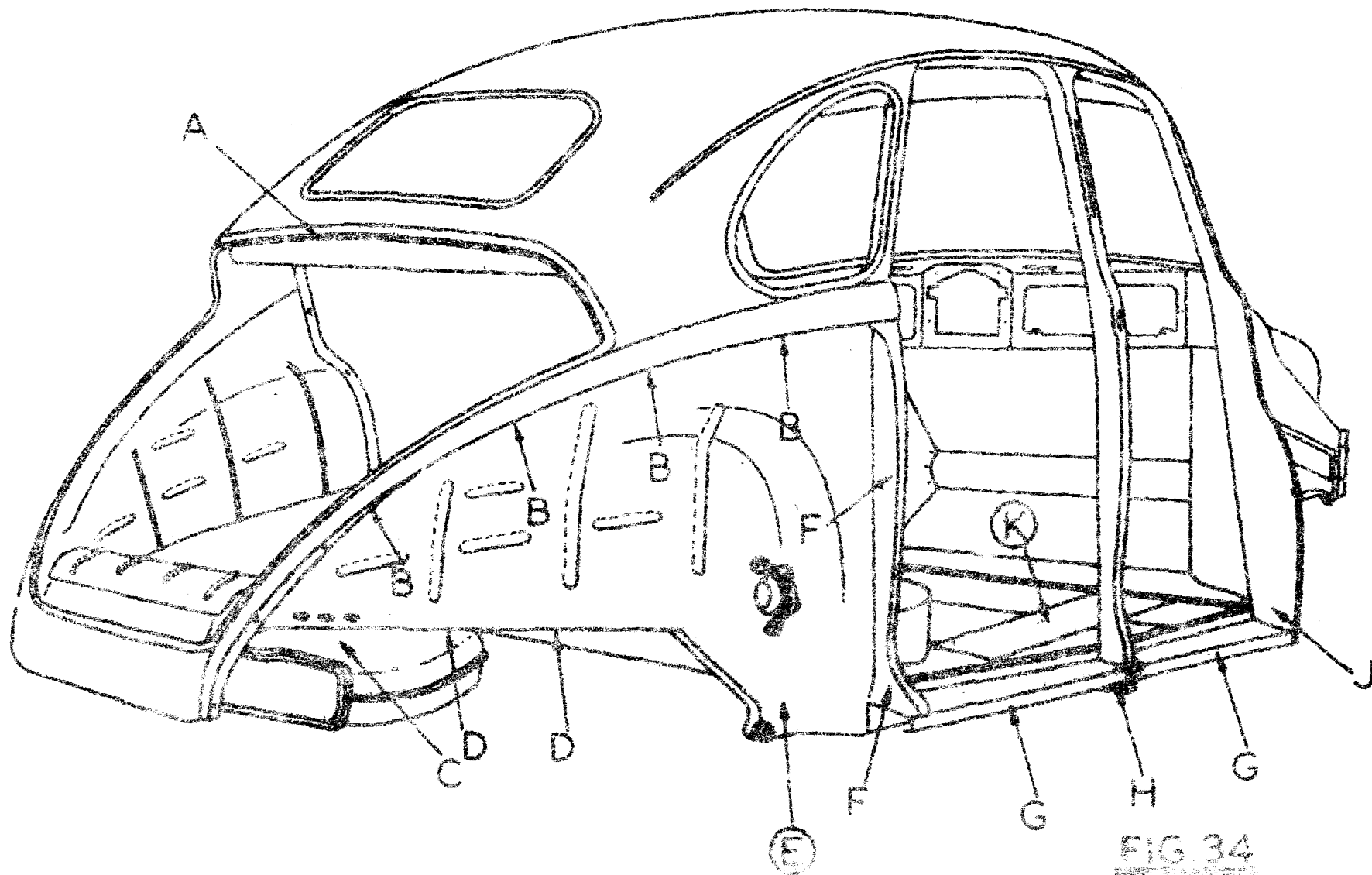
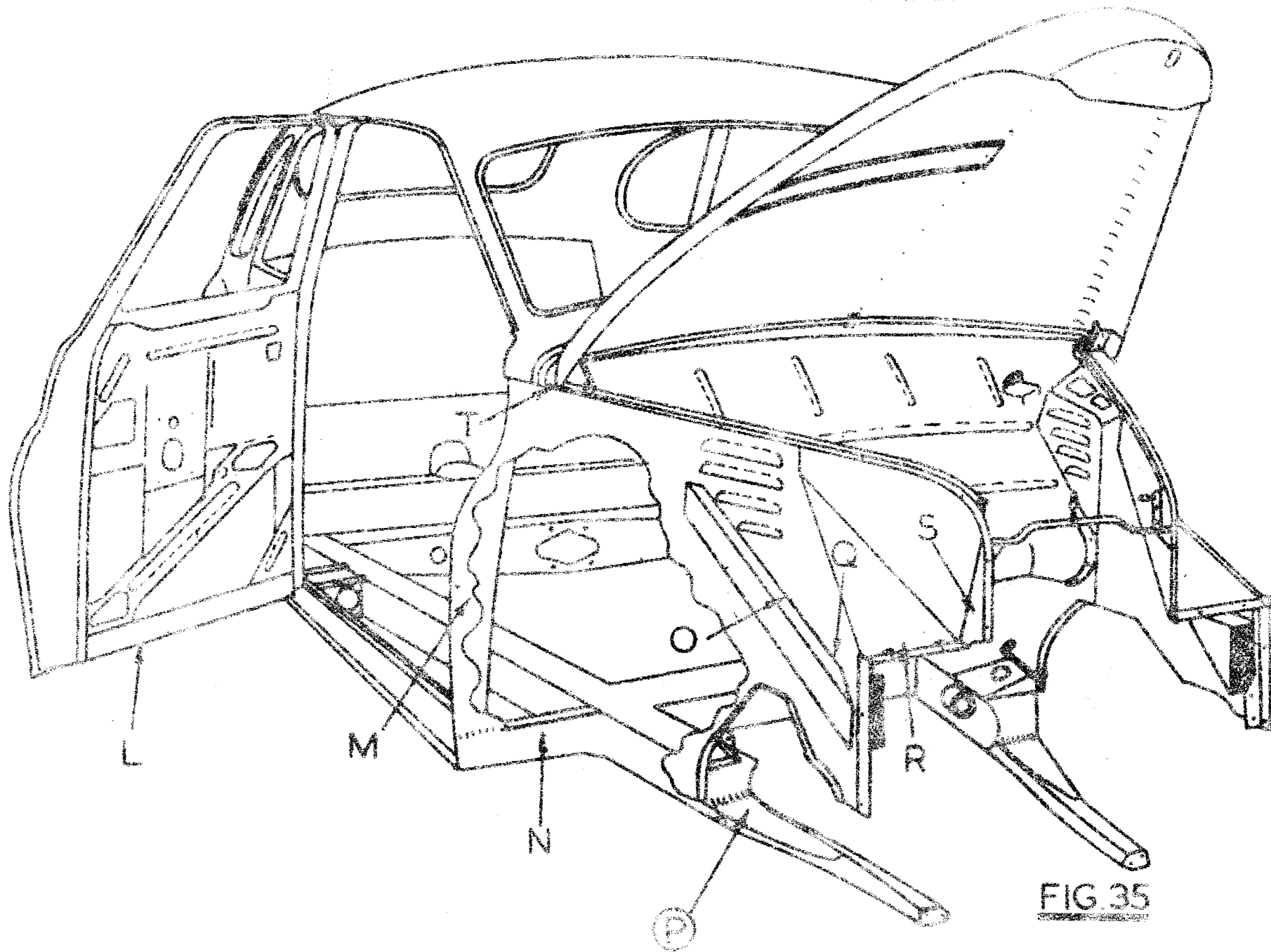
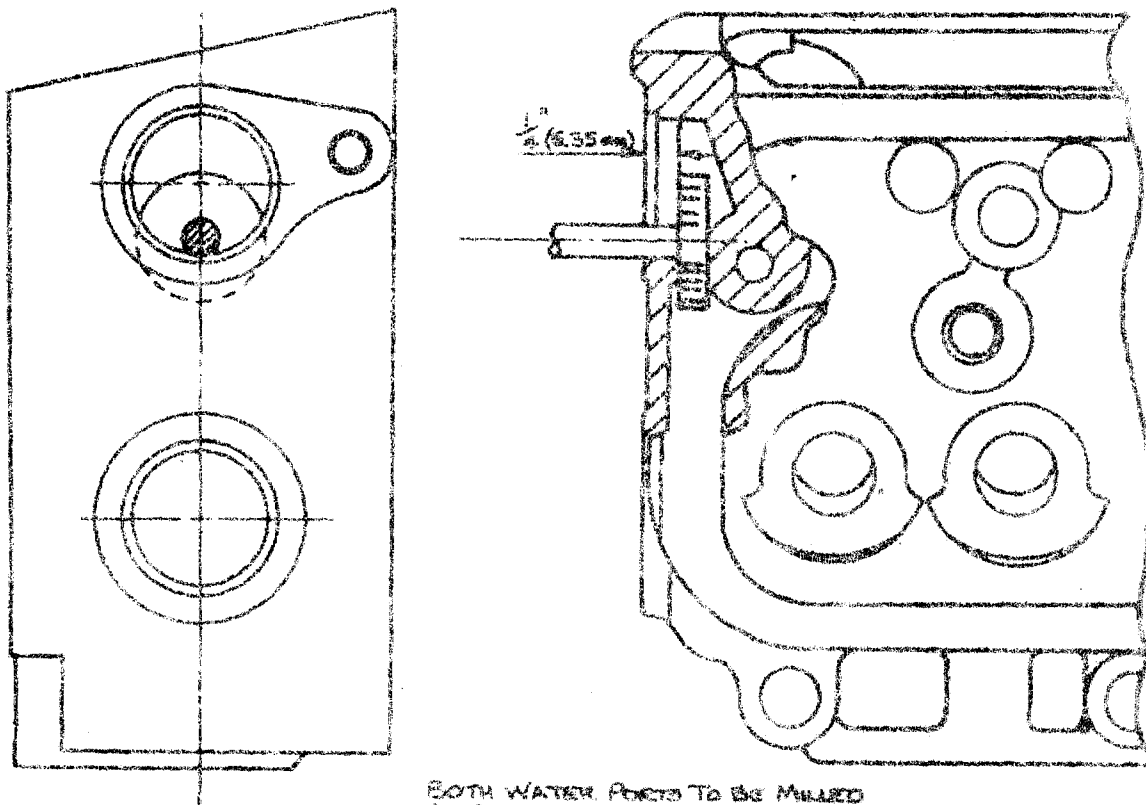


FIG. 34  
JAVELIN

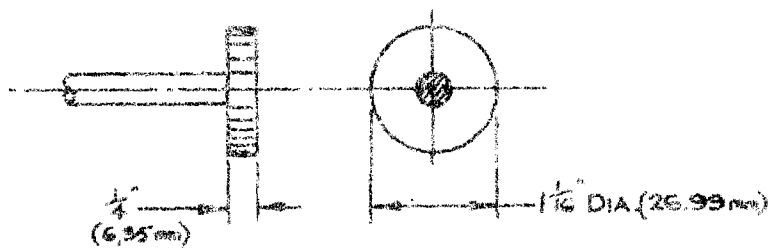
General View of the Vehicle



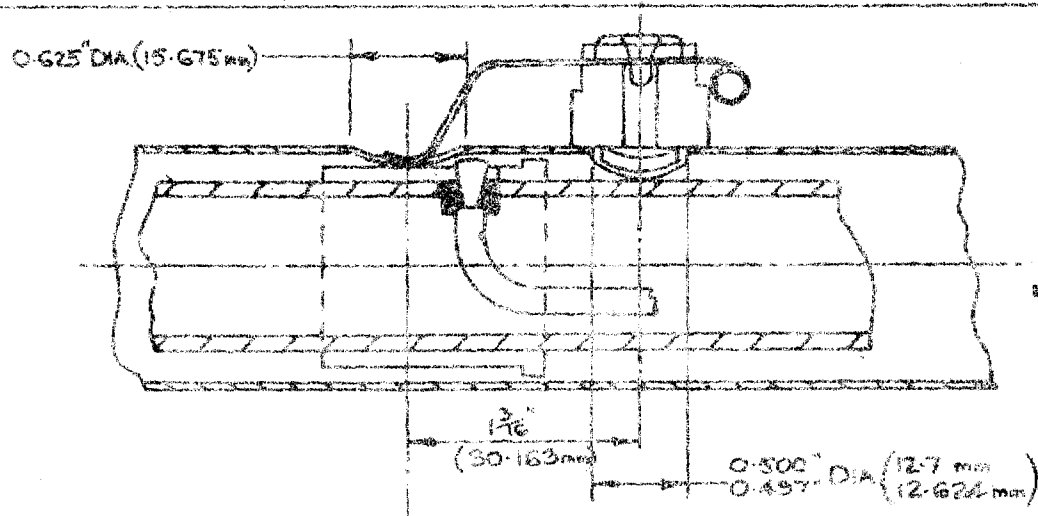
**FIG 35**



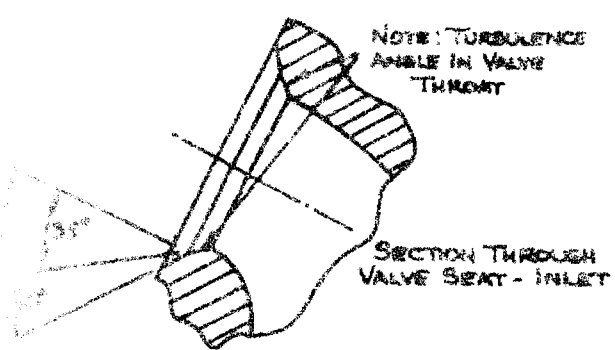
BOTH WATER PORTS TO BE MILLED  
AS SHOWN TO ENSURE ADEQUATE  
WATER FLOW.



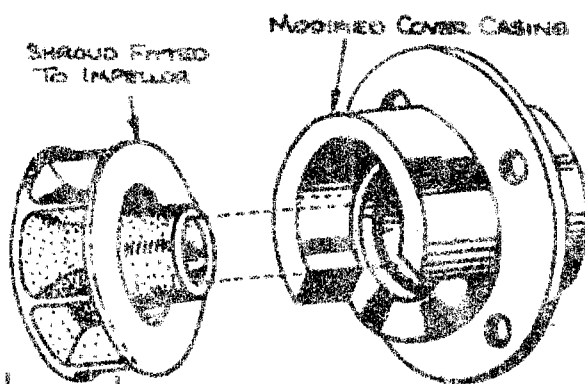
**FIG. 36**



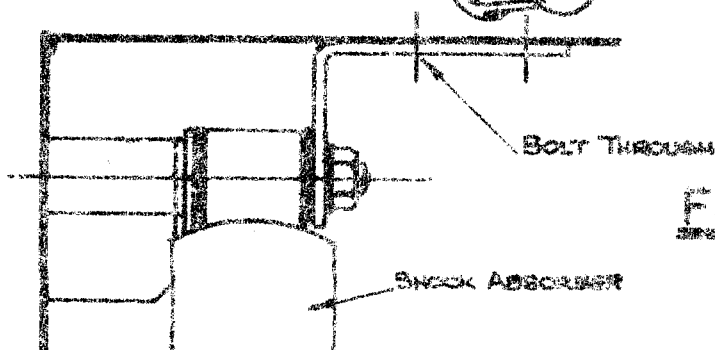
**FIG. 37**



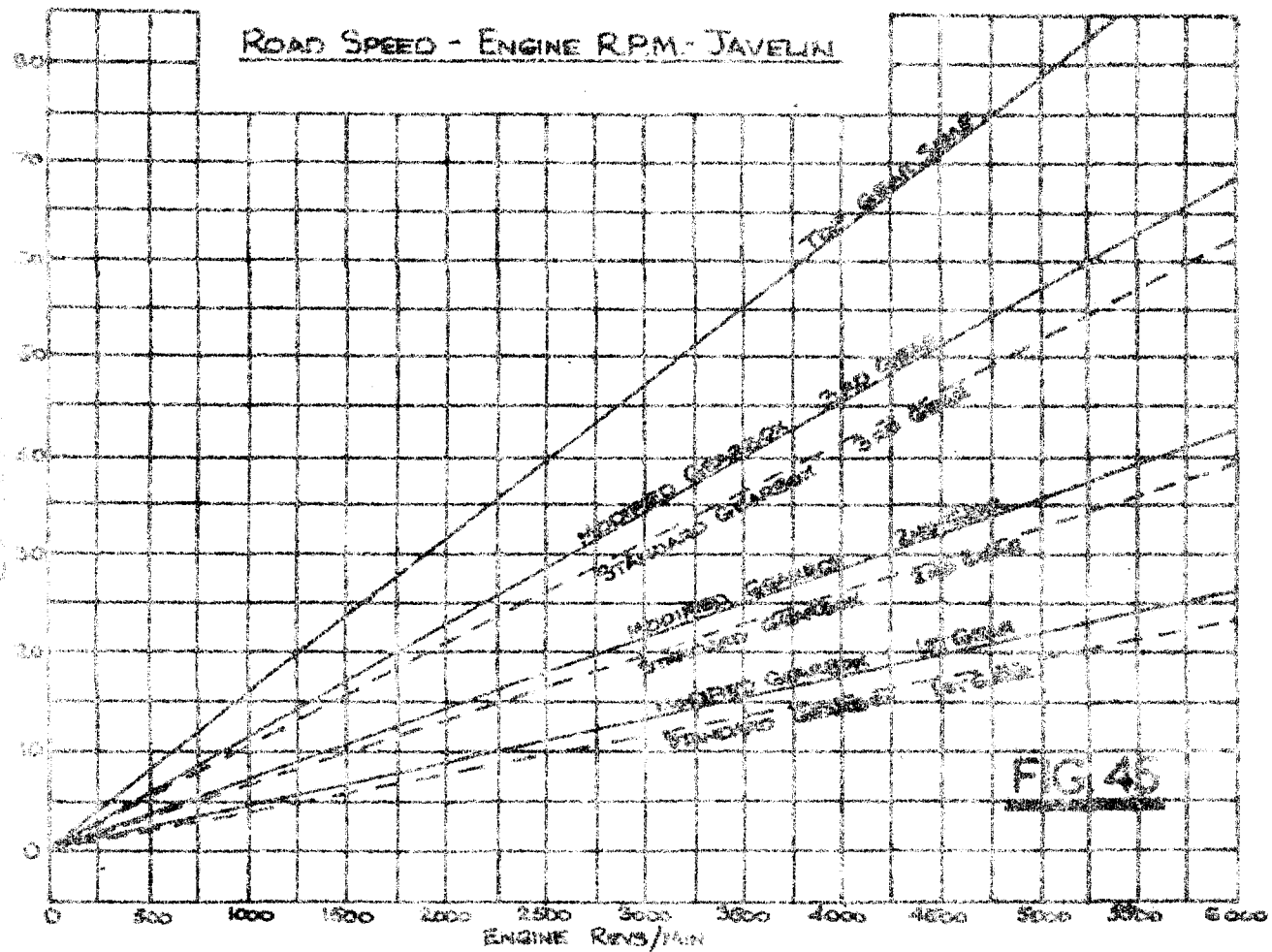
**FIG. 42**



**FIG. 43**



**FIG. 44**



**FIG. 45**

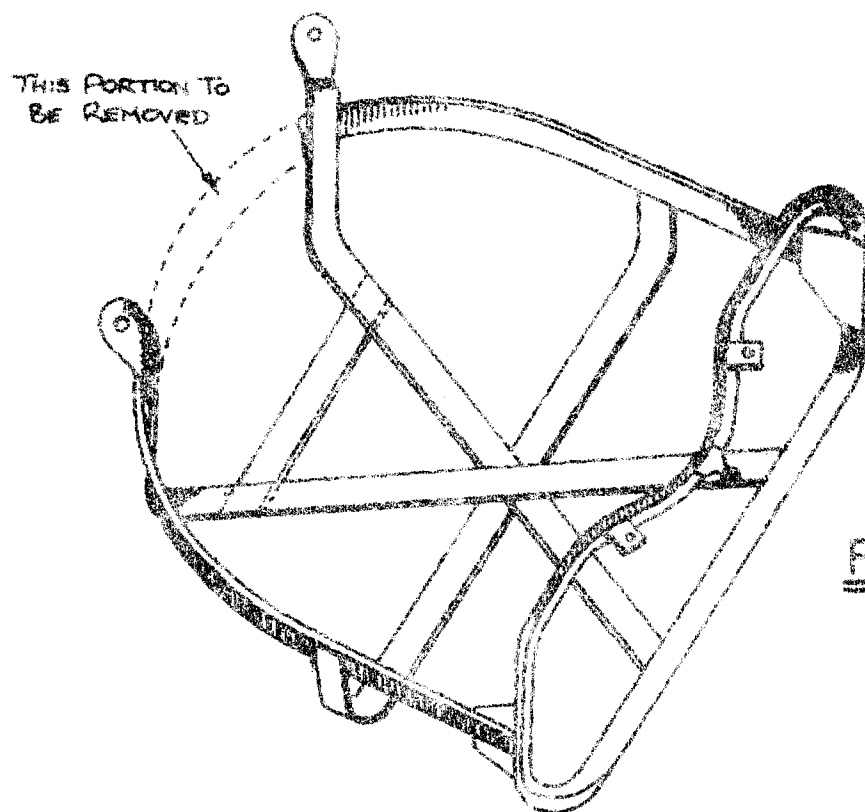


FIG. 48

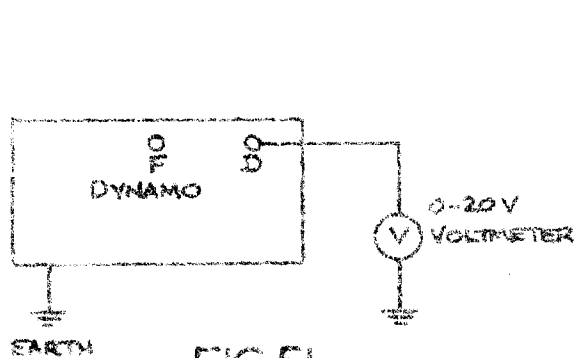


FIG. 51

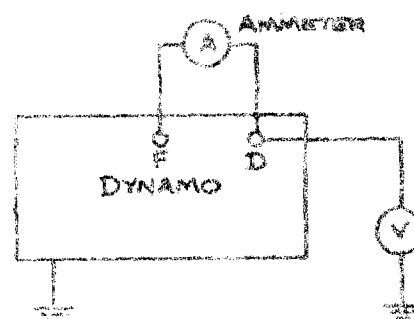


FIG. 52

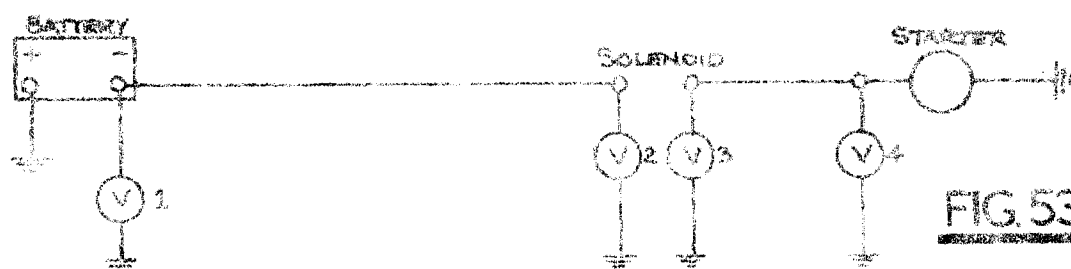
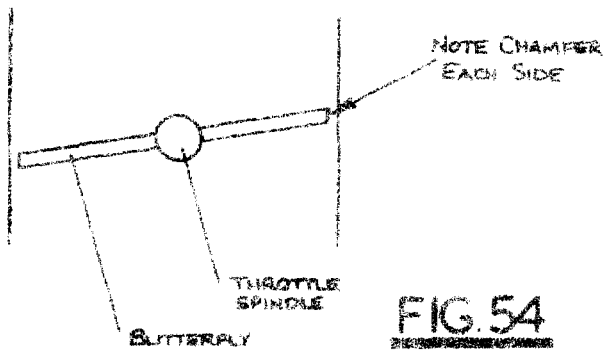
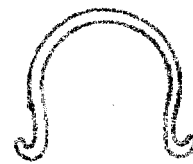


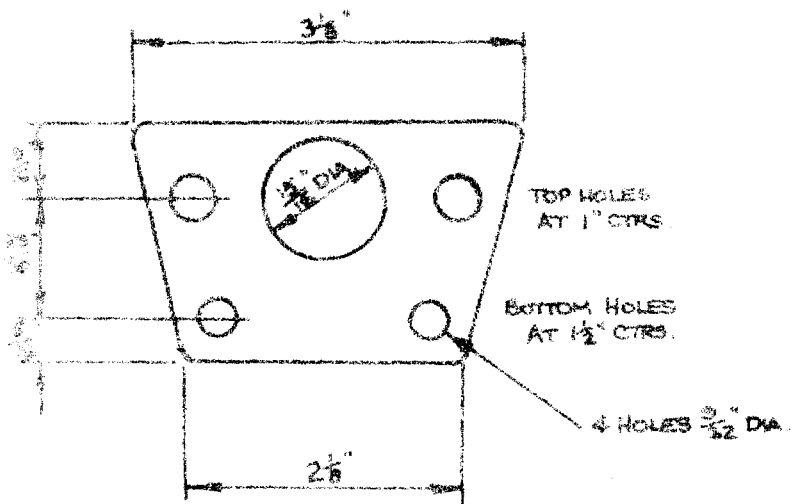
FIG. 53



**FIG. 54**



**FIG. 50**



**FIG. 49**

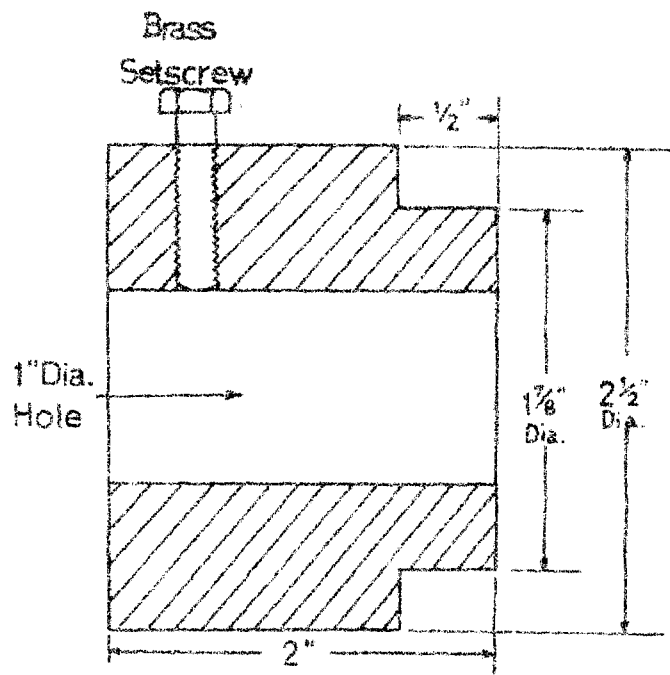


FIG. 55

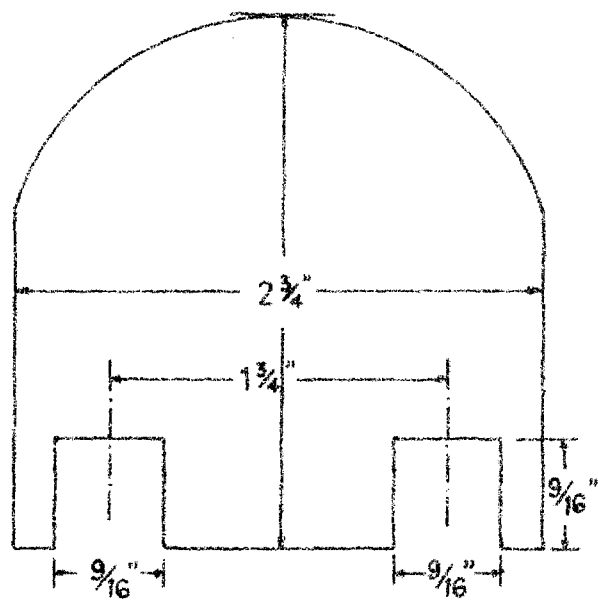


FIG. 56

