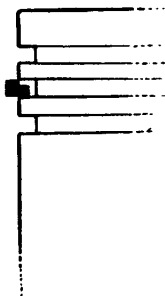


Item No.15. CYLINDER LINERS AND PISTONS.

From Engine number EO/PB8345 a new type cylinder liner (Part No.54019) has been fitted. This liner can be identified by the fact that the flange which locates with the Crankcase (50522/3) is larger than on the original type. (Part No.50642). A new type piston (50656BG) and second compression ring (54021) have also been introduced for use with this liner. The piston has the letters B.G. stamped on the crown and the second compression ring has an internal step which should be fitted as shown in the illustration below.



As a result of these changes, the length of the locating plate distance tube which fits on the centre cylinder head stud has been reduced by $1/16$ " (1.587 mm) to $2 \frac{7}{32}$ " (56.355 mm). Should the shorter distance tube be used with the old type cylinder liners a $1/16$ " (1.587 mm) washer should be fitted between the tube and the locating plate to ensure the tube is nipped by the cylinder head.

Liners and pistons are fully interchangeable in sets but stocks of the old type liners and pistons will be maintained.

Refer to Spare Note 30 for Parts change.